

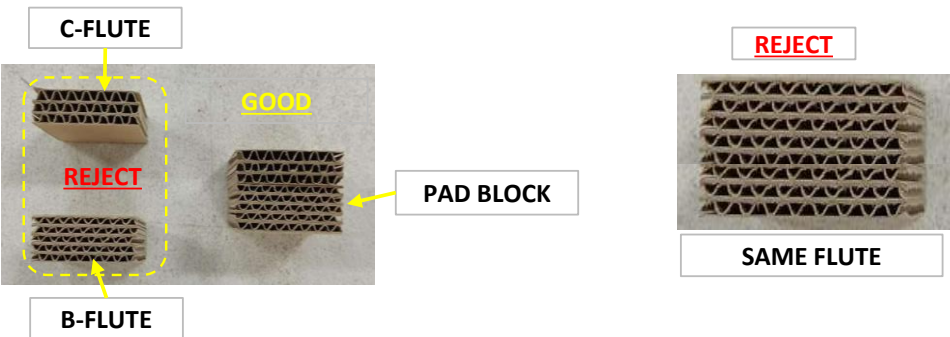
INVESTIGATION REPORT FOR SAME PAD BLOCK 516443701 PAD ASSY

DIRECT CAUSE METHOD (PROCESS)

W1: Checking of pad blocks at pad assy, operator check the layer of pad block. 3 layer for C-flute and 5 layer for B-flute.

W2: Same pad blocks may occur when the pad blocks has delam or detached.

W3: Operators do rework for the detached pad block to pad block (same flute), it is possible that they have the same flute attached to each other and operators are not aware for the corrugated of the flute are not the same in appearance and only layer of the flute are their check point.



PRODUCTION ACTION PLAN

- > orientation for lucida operators for the issue regarding same pad block for awareness.
- > at lamination they already attached the B-flute and C-flute with printed sheet

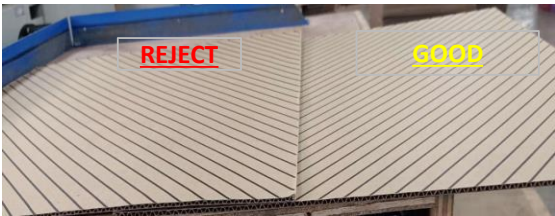
KANEPACKAGE PHILIPPINE, INC.

ATTENDANCE SHEET

DATE: TIME:

ACTIVITY: BASIC ORIENTATION FOR LUCIDA PRAC/1

Attendees			
FIRST NAME	LAST NAME	EMP. ID	SIGNATURE
1. Jhon	Benito	Production	
2. Jhon	Benito	Production	
3. Jhon	Benito	Production	
4. Jhon	Benito	Production	
5. Jhon	Benito	Production	
6. Jhon	Benito	Production	
7. Jhon	Benito	Production	
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17. Jhon	Benito	Production	
18. Jhon	Benito	Production	
19. Jhon	Benito	Production	
20. Jhon	Benito	Production	



PRINTED SHEET